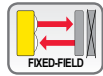
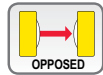


# Q25 Right-Angle Base-Mount Rectangular Sensors

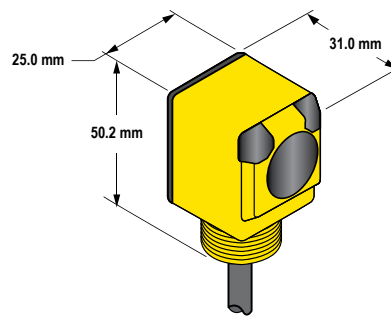
- Features EZ-BEAM® technology, with specially designed optics and electronics for reliable sensing without adjustments
- Available in opposed, retroreflective or fixed-field modes in rectangular 25 mm plastic housing with 18 mm threaded mounting base
- Completely epoxy-encapsulated for superior durability, even in harsh sensing environments
- Uses an innovative dual-indicator system to take the guesswork out of monitoring sensor performance
- Available in models for ac or dc power
- Includes advanced diagnostics to warn of marginal sensing conditions or output overload (dc models)



ACCESSORIES  
page  
147



Opposed and Retroreflective Models  
Suffix E, R and LP

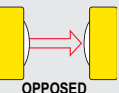


Fixed-field Models  
Suffix FF

**ONLINE**  
AUTOCAD, STEP,  
IGES & PDF

## Q25, 10-30V dc

⇨ Infrared LED

Sensing Mode/LED	Range	Connection	Models NPN	Models PNP	Excess Gain	Beam Pattern
 OPPOSED	20 m	2 m	Q256E Emitter		EGC-1 (p. 148)	BP-1 (p. 148)
		4-pin Euro QD	Q256EQ Emitter			
		2 m	Q25SN6R	Q25SP6R		
		4-pin Euro QD	Q25SN6RQ	Q25SP6RQ		


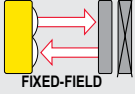
More on next page

Connection options: A model with a QD requires a mating cordset (see page 147).

For 9 m cable, add suffix W/30 to the 2 m model number (example, Q25SN6R W/30).

## Q25, 10-30V dc (cont'd)

→ Infrared LED → Visible Red LED

Sensing Mode/LED	Range	Connection	Models NPN	Models PNP	Excess Gain	Beam Pattern
 POLAR RETRO	2 m <sup>†</sup>	2 m	Q25SN6LP	Q25SP6LP	EGC-2 (p. 148)	BP-2 (p. 148)
		4-pin Euro QD	Q25SN6LPQ	Q25SP6LPQ		
 FIXED-FIELD	0 - 25 mm Cutoff	2 m	Q25SN6FF25	Q25SP6FF25	EGC-3 (p. 148)	—
		4-pin Euro QD	Q25SN6FF25Q	Q25SP6FF25Q		
	0 - 50 mm Cutoff	2 m	Q25SN6FF50	Q25SP6FF50	EGC-4 (p. 148)	—
		4-pin Euro QD	Q25SN6FF50Q	Q25SP6FF50Q		
	0 - 100 mm Cutoff	2 m	Q25SN6FF100	Q25SP6FF100	EGC-5 (p. 148)	—
		4-pin Euro QD	Q25SN6FF100Q	Q25SP6FF100Q		

Connection options: A model with a QD requires a mating cordset (see page 147).

For 9 m cable, add suffix W/30 to the 2 m model number (example, Q25SN6LP W/30).

<sup>†</sup> Retroreflective range is specified using one model BRT-3 retroreflector. Actual sensing range may differ, depending on the efficiency and reflective area of the retroreflector used. See Accessories section for more information.

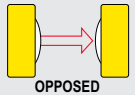

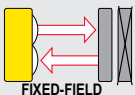
Photoelectrics Sensors

- Fiber Optic Sensors
- Special Purpose Sensors
- Measurement & Inspection Sensors
- Vision
- Wireless
- Lighting & Indicators
- Safety Light Screens
- Safety Laser Scanners
- Fiber Optic Safety Systems
- Safety Controllers & Modules
- Safety Two-Hand Control Modules
- Safety Interlock Switches
- Emergency Stop & Stop Control

ACCESSORIES  
page 147

## Q25, 20-250V ac

→ Infrared LED → Visible Red LED

Sensing Mode/LED	Range	Connection	Models LO	Models DO	Excess Gain	Beam Pattern
 OPPOSED	20 m	2 m	Q253E Emitter		EGC-1 (p. 148)	BP-1 (p. 148)
		4-pin Micro QD	Q253EQ1 Emitter			
		2 m	Q25AW3R	Q25RW3R		
		4-pin Micro QD	Q25AW3RQ1	Q25RW3RQ1		
 POLAR RETRO	2 m <sup>†</sup>	2 m	Q25AW3LP	Q25RW3LP	EGC-2 (p. 148)	BP-2 (p. 148)
		4-pin Micro QD	Q25AW3LPQ1	Q25RW3LPQ1		
 FIXED-FIELD	0 - 25 mm Cutoff	2 m	Q25AW3FF25	Q25RW3FF25	EGC-3 (p. 148)	—
		4-pin Micro QD	Q25AW3FF25Q1	Q25RW3FF25Q1		
	0 - 50 mm Cutoff	2 m	Q25AW3FF50	Q25RW3FF50	EGC-4 (p. 148)	—
		4-pin Micro QD	Q25AW3FF50Q1	Q25RW3FF50Q1		
	0 - 100 mm Cutoff	2 m	Q25AW3FF100	Q25RW3FF100	EGC-5 (p. 148)	—
		4-pin Micro QD	Q25AW3FF100Q1	Q25RW3FF100Q1		

Connection options: A model with a QD requires a mating cordset (see page 147).

For 9 m cable, add suffix W/30 to the 2 m model number (example, Q25AW3LP W/30).

<sup>†</sup> Retroreflective range is specified using one model BRT-3 retroreflector. Actual sensing range may differ, depending on the efficiency and reflective area of the retroreflector used. See Accessories section for more information.


MINIATURE

- COMPACT
- WORLD-BEAM QS18
- WORLD-BEAM Q20
- MINI-BEAM
- S18/M18
- T18
- TM18
- Q25
- MIDSIZE
- FULLSIZE

## Q25 DC Specifications

<b>Supply Voltage and Current</b>	10 to 30V dc (10% max. ripple); Supply current (exclusive of load current): <b>Opposed Emitters:</b> 25 mA <b>Opposed Receivers:</b> 20 mA <b>Polarized Retroreflective:</b> 30 mA <b>Fixed-field:</b> 35 mA
<b>Supply Protection Circuitry</b>	Protected against reverse polarity and transient voltages
<b>Output Configuration</b>	Solid-state complementary dc switch; NPN (current sinking) or PNP (current sourcing), depending on model. The Dark Operate (DO) output may be wired as a normally open marginal signal alarm output, depending upon hookup to the power supply.


More on next page

Q25 DC Specifications (cont'd)	
Output Rating	150 mA max. (each) in standard hookup. When wired for alarm output, the total load may not exceed 150 mA <b>OFF-state leakage current:</b> less than 1 $\mu$ A at 30V dc <b>ON-state saturation voltage:</b> less than 1V at 10 mA dc; less than 1.5V at 150 mA dc
Output Protection Circuitry	Protected against false pulse on power-up and continuous overload or short circuit of outputs
Output Response Time	<b>Opposed:</b> 3 milliseconds ON, 1.5 milliseconds OFF <b>Polarized Retroreflective and Fixed-field:</b> 3 milliseconds ON/OFF
Delay at Power-up	100 milliseconds; outputs do not conduct during this time
Repeatability	<b>Opposed:</b> 375 microseconds <b>Polarized Retroreflective and Fixed-field:</b> 750 microseconds Repeatability and response are independent of signal strength.
Indicators	<b>Two LEDs:</b> <b>Green:</b> Power ON <b>Yellow:</b> Light Operate (LO) output energized
Construction	Housings are thermoplastic polyester. Lenses are polycarbonate or acrylic; one jam nut included.
Environmental Rating	Leakproof design rated NEMA 6P, IP67. QD models rated IP69K per DIN 40050-9.
Connections	2 m or 9 m attached cable, or 4-pin Euro-style quick-disconnect fitting. QD cordsets are ordered separately. See page 147.
Operating Conditions	<b>Temperature:</b> -40° to +70° C <b>Relative humidity:</b> 90% at 50° C (non-condensing)
Vibration and Mechanical Shock	All models meet Mil. Std. 202F requirements. Method 201A (Vibration; frequency 10 to 60 Hz, max., double amplitude 0.06-inch acceleration 10G). Method 213B conditions H&I (Shock: 75G with unit operating; 100G for non-operation)
Certifications	
Hookup Diagrams	<b>Emitters:</b> DC02 (p. 744) <b>NPN Models:</b> DC05 (p. 745) <b>PNP Models:</b> DC06 (p. 745)

Q25 AC Specifications	
Supply Voltage and Current	20 to 250V ac (50/60 Hz) <b>Average current:</b> 20 mA <b>Peak current:</b> 200 mA at 20V ac, 500 mA at 120V ac, 750 mA at 250V ac
Supply Protection Circuitry	Protected against transient voltages
Output Configuration	Solid-state ac switch; three-wire hookup; Choose Light Operate (LO) or Dark Operate (DO), depending on model. <b>Light Operate:</b> Output conducts when the sensor sees its own (or the emitter's) modulated light <b>Dark Operate:</b> Output conducts when sensor sees dark
Output Rating	300 mA max. (continuous) <b>Fixed-field:</b> derate 5 mA/° C above +50° C <b>Inrush capability:</b> 1 amp for 20 milliseconds, non-repetitive <b>OFF-state leakage current:</b> less than 100 mA <b>ON-state voltage drop:</b> 3V at 300 mA ac; 2V at 15 mA ac
Output Protection Circuitry	Protected against false pulse on power-up
Output Response Time	<b>Opposed:</b> 16 milliseconds ON, 8 milliseconds OFF <b>Polarized Retroreflective and Fixed-field:</b> 16 milliseconds ON/OFF
Delay at Power-up	100 milliseconds
Repeatability	<b>Opposed:</b> 2 milliseconds; <b>Polarized Retroreflective and Fixed-field:</b> 4 milliseconds Repeatability and response are independent of signal strength.
Indicators	<b>Two LEDs:</b> Green and Yellow <b>Green:</b> Power ON <b>Yellow:</b> Light sensed
Construction	Housings are thermoplastic polyester. Lenses are polycarbonate or acrylic; one jam nut included.
Environmental Rating	Leakproof design rated NEMA 6P, IP67. QD models rated IP69K per DIN 40050-9.
Connections	2 m or 9 m attached cable, or 4-pin Micro-style quick-disconnect fitting. QD cordsets are ordered separately. See page 147.



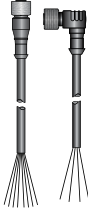
More  
on next  
page


Q25 AC Specifications (cont'd)	
Operating Conditions	Temperature: -40° to +70° C      Relative humidity: 90% at 50° C (non-condensing)
Vibration and Mechanical Shock	All models meet Mil. Std. 202F requirements. Method 201A (Vibration; frequency 10 to 60 Hz, max, double amplitude 0.06-inch acceleration 10G). Method 213B conditions H&I (Shock: 75G with unit operating; 100G for non-operation)
Certifications	
Hookup Diagrams	<b>Cabled Emitters:</b> AC03 (p. 750) <b>Other Cabled Models:</b> AC05 (p. 751) <b>QD Emitters:</b> AC07 (p. 751) <b>Other QD Models:</b> AC06 (p. 751)

- Photoelectrics Sensors
- Fiber Optic Sensors
- Special Purpose Sensors
- Measurement & Inspection Sensors
- Vision
- Wireless
- Lighting & Indicators
- Safety Light Screens
- Safety Laser Scanners
- Fiber Optic Safety Systems
- Safety Controllers & Modules
- Safety Two-Hand Control Modules
- Safety Interlock Switches
- Emergency Stop & Stop Control


### Cordsets

Euro QD		
See page 682		
Threaded 4-Pin		
Length	Straight	Right-Angle
1.83 m	MQDC-406	MQDC-406RA
4.57 m	MQDC-415	MQDC-415RA
9.14 m	MQDC-430	MQDC-430RA








 Additional cordset information available. See page 679.

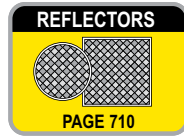
Micro QD		
See page 698		
Threaded 4-Pin		
Length	Straight	Right-Angle
1.83 m	MQAC-406	MQAC-406RA
4.57 m	MQAC-415	MQAC-415RA
9.14 m	MQAC-430	MQAC-430RA



### Brackets

Q25		
		
pg. 637	pg. 638	pg. 638
SMB18A	SMB18FA..	SMB18SF

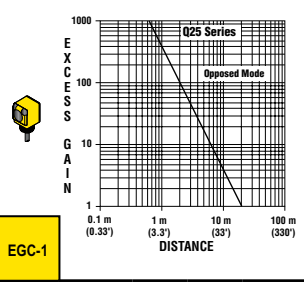
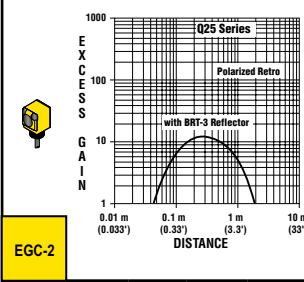
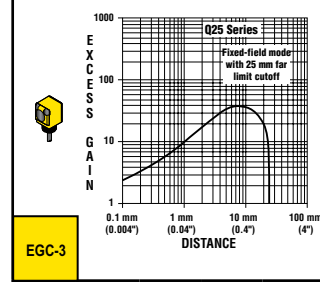
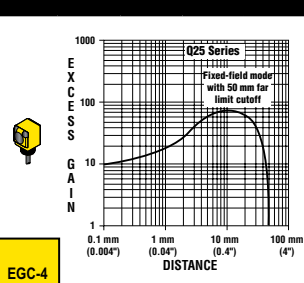
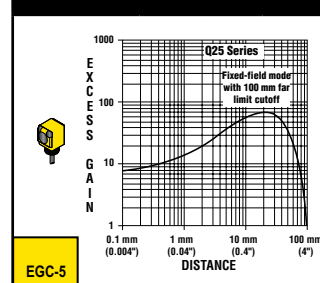

 Additional brackets and information available. See page 620.



- MINIATURE
- COMPACT
- WORLD-BEAM QS18
- WORLD-BEAM Q20
- MINI-BEAM
- S18/M18
- T18
- TM18
- Q25
- MIDSIZE
- FULLSIZE

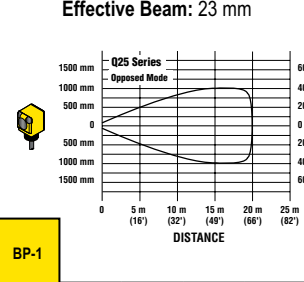
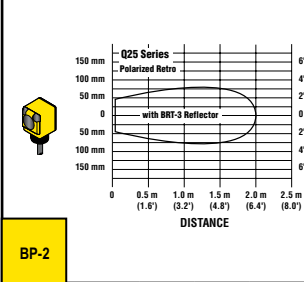
# Excess Gain Curves (Fixed-field mode performance based on 90% reflectance white test card<sup>†</sup>)

○ = Infrared LED    P = Visible Red LED Polarized

<p><b>Opposed Mode Q25</b></p>  <p><b>EGC-1</b></p> <p>Range: 20 m    LED: ○</p>	<p><b>Polarized Retroreflective Mode Q25</b></p>  <p><b>EGC-2</b></p> <p>Range: 2 m    LED: P</p>	<p><b>Fixed-Field Mode Q25</b></p>  <p><b>EGC-3</b></p> <p>Cutoff: 25 mm    LED: ○</p> <p>Ø 10 mm spot size @ 8 mm focus Ø 10 mm spot size @ 25 mm cutoff</p> <p>† Using 18% gray test card: Cutoff distance will be 95% of value shown. † Using 6% black test card: Cutoff distance will be 90% of value shown.</p>
<p><b>Fixed-Field Mode Q25</b></p>  <p><b>EGC-4</b></p> <p>Cutoff: 50 mm    LED: ○</p> <p>Ø 10 mm spot size @ 10 mm focus Ø 10 mm spot size @ 50 mm cutoff</p> <p>† Using 18% gray test card: Cutoff distance will be 90% of value shown. † Using 6% black test card: Cutoff distance will be 85% of value shown.</p>	<p><b>Fixed-Field Mode Q25</b></p>  <p><b>EGC-5</b></p> <p>Cutoff: 100 mm    LED: ○</p> <p>Ø 10 mm spot size @ 20 mm focus Ø 10 mm spot size @ 100 mm cutoff</p> <p>† Using 18% gray test card: Cutoff distance will be 85% of value shown. † Using 6% black test card: Cutoff distance will be 75% of value shown.</p>	

# Beam Patterns

○ = Infrared LED    P = Visible Red LED Polarized

<p><b>Opposed Mode Q25</b></p> <p>Effective Beam: 23 mm</p>  <p><b>BP-1</b></p> <p>Range: 20 m    LED: ○</p>	<p><b>Polarized Retroreflective Mode Q25</b></p>  <p><b>BP-2</b></p> <p>Range: 2 m    LED: P</p>
---	---

DC Hookups

DC01	Current Sinking (NPN)	
	<b>Key</b>	
<b>Current Sourcing (PNP)</b>		
		1 = Brown 3 = Blue 4 = Black
<b>3-Pin Pico</b>		

DC02	Emitter		
	<b>Key</b>		
		1 = Brown 2 = White† 3 = Blue 4 = Black†  † Not Used	
<b>3-Pin Pico</b>	<b>4-Pin Pico</b>	<b>4-Pin Euro</b>	<b>4-Pin Mini</b>

DC03	Complementary Current Sinking (NPN)	
	<b>Key</b>	
<b>Complementary Current Sourcing (PNP)</b>		
		1 = Brown 2 = White 3 = Blue 4 = Black
<b>4-Pin Pico</b>	<b>4-Pin Euro</b>	<b>4-Pin Mini</b>

DC04	Bipolar (NPN + PNP)	
	<b>Key</b>	
		1 = Brown 2 = White 3 = Blue 4 = Black
<b>4-Pin Pico</b>	<b>4-Pin Euro</b>	<b>4-Pin Mini</b>



# DC Hookups

Accessories

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Hookups

Wiring Diagrams

Glossary

International Reps

<b>DC05 Complementary Current Sinking (NPN) Standard Hookup</b>	
	<b>Key</b>
<b>Current Sinking (NPN) Plus Current Sinking Alarm</b>	
	1 = Brown 2 = White 3 = Blue 4 = Black
<b>4-Pin Pico</b>	<b>4-Pin Euro</b>

<b>DC06 Complementary Current Sourcing (PNP) Standard Hookup</b>	
	<b>Key</b>
<b>Current Sourcing (PNP) Plus Current Sourcing Alarm</b>	
	1 = Brown 2 = White 3 = Blue 4 = Black
<b>4-Pin Pico</b>	<b>4-Pin Euro</b>

<b>DC07 Current Sinking (NPN)</b>	
	<b>Key</b>
<b>Current Sourcing (PNP)</b>	
	1 = Brown 2 = White 3 = Blue 4 = Black
<b>4-Pin Pico</b>	<b>4-Pin Euro</b>

<b>DC08 Bipolar (NPN + PNP)</b>	
	<b>Key</b>
1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray 6 = Pink †	
† Not Used	
<b>6-Pin Pico</b>	<b>5-Pin Euro</b>

\*NOTE: For some QS30 models, gray wire is used for LO/DO Select. See data sheet.  
 \*\* Bussable Power models are 12-30V dc



# AC Hookups

AC01	2-wire AC	Key
		<p>1 = Brown 3 = Blue</p>
<p>NOTE: Wire a load in series before powering up sensor.</p>		

AC02	2-wire AC with Quick-Disconnect Cable	Key
		<p>1 = Green† 2 = Red/Black 3 = Red/White</p> <p>† Not Used</p>
<p>NOTE: Wire a load in series before powering up sensor.</p>		

**3-Pin Micro**

AC03	Emitters	Key
		<p>1 = Brown 3 = Blue</p>

AC04	Emitters with Quick-Disconnect Cable	Key
		<p>1 = Green† 2 = Red/Black 3 = Red/White</p> <p>† Not Used</p>

3-Pin Mini	5-Pin Mini

3-Pin Micro	3-Pin Mini



# AC Hookups

Accessories

Reference

Hookups

Wiring Diagrams

Glossary

International Reps

AC05	3-wire AC	Key
		<p>1 = Brown 3 = Blue 4 = Black</p>
<b>3-Pin Mini</b>		

AC06	3-wire AC with Quick-Disconnect Cable	Key
		<p>1 = Red/Black 2 = Red/White 3 = Red 4 = Green†</p> <p>† Not Used</p>
<b>4-Pin Micro</b>		

AC07	Emitters with Quick-Disconnect Cable	Key
		<p>1 = Red/Black 2 = Red/White 3 = Red† 4 = Green†</p> <p>† Not Used</p>
<b>4-Pin Micro</b>		

AC08	SPDT Electromechanical Relay Output	Key
		<p>1 = Brown 2 = White 3 = Blue 4 = Black 5 = Yellow</p>
<b>5-Pin Mini</b>		

